



Representative equipment/application image; final configuration may vary.

LIQUID FILLING MACHINES

Automatic Edible Oil Filling Machine

Configuration Technical Brochure

H M Pharma Machines configures edible oil filling machine solutions for approved cooking and vegetable oils in bottles, jars and cans, with dosing selected around viscosity, fill range, container, accuracy, cleanability and output.

Cooking Oil: Approved household and food oils	Containers: Bottles, jars and cans	Methods: Flow, weight, piston or pump	Packaging: Fill through labeling
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Operating Principle and Selection Basis

This page compares more than one dosing technology, so one universal model or numerical specification would be misleading. The selected machine receives a complete approved datasheet before manufacture.

Project basis: Final specifications are governed by the approved quotation, machine datasheet, GA drawing and project URS. Published reference, Configuration-specific, Order-specific and Not applicable qualifiers are retained. This is a configuration-selection guide, not one universal fixed machine specification. [Open current product page](#)

Published Technical Specifications

The following data is reproduced from the current H M Pharma Machines product page. Configuration and order qualifiers are intentionally retained.

Core Technical and Commercial Data

PARAMETER	PUBLISHED / PROJECT DATA
Model / Series	Not applicable. This page compares multiple filling technologies; the selected machine model and series are stated in the approved quotation.
Output / Throughput	Configuration-specific. No single output applies across all technologies; The rated output in containers per minute is stated for the selected machine after product-and-container trials.
Accuracy / Acceptance Criterion	Configuration-specific. The guaranteed filling tolerance and FAT sampling method are defined for the selected dosing technology, product, dose and container.
Electrical Power	Configuration-specific. Voltage, phase, frequency and maximum connected load are stated in the selected machine's approved electrical load list.
Utilities	Configuration-specific. Electrical supply, compressed air, product feed or temperature control, gas or vacuum, and cleaning interfaces are listed for the selected machine.
Overall Dimensions (L × W × H)	Overall dimensions are model- and configuration-specific. Final L × W × H is confirmed in the customer-approved GA drawing based on capacity, output, process requirements and site layout before order execution.
Net / Shipping Weight	Configuration-specific. The selected machine's net and packed shipping weights are stated in its approved datasheet or packing list.
Capacity / Format Range	Configuration-specific. The selected technology's fill-volume range, container range and product holding capacity are stated in its machine datasheet.
Warranty	Order-specific. Duration, commencement date, covered parts, exclusions and claim terms for the selected machine are stated in the approved quotation or order.
Installation / Commissioning Scope	Order-specific. The quotation states installation, commissioning, SAT, operator training and customer responsibilities for the selected machine.