



Representative equipment/application image; final configuration may vary.

LABELING MACHINES

Automatic Top Side Sticker Labeling Machine

The Top-Side Sticker Labeling Machine applies pressure-sensitive labels to the approved top face of containers, tubs, boxes and compatible flat-top packs. The final configuration is developed from container and label samples, loading method and required output.

Suitable for: Approved flat-top containers, tubs, boxes and compatible packs

Top-surface label application	PLC with 4.3-inch HMI	No-container/no-label logic	VFD conveyor speed control
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Operating Principle and Selection Basis

The configured system moves each approved pack through four controlled operating phases. Products are placed on the conveyor manually or through an approved pneumatic loading arrangement. The sensor detects the incoming container and enables the label-application sequence. The self-adhesive label is dispensed and pressed onto the approved top surface. The labeled product leaves the application zone for collection or downstream equipment.

Control system: PLC with 4.3-inch HMI touchscreen

Project basis: Final specifications are governed by the approved quotation, machine datasheet, GA drawing and project URS. Published reference, Configuration-specific, Order-specific and Not applicable qualifiers are retained. **Open current product page**

Published Technical Specifications

The following data is reproduced from the current H M Pharma Machines product page. Configuration and order qualifiers are intentionally retained.

Machine, Process and Integration Data

PARAMETER	PUBLISHED / PROJECT DATA
Suitable For	Approved flat-top containers, tubs, boxes and compatible packs
Infeed / Handling	Manual placement or application-specific pneumatic loading onto a PVC endless conveyor
Control System	PLC with 4.3-inch HMI touchscreen
Line Integration	Standalone supply or integration with approved upstream and downstream equipment

Core Technical and Commercial Data

PARAMETER	PUBLISHED / PROJECT DATA
Model / Series	Configuration-specific. Automatic Top Side Sticker Labeler series; the final model code is stated in the approved quotation.
Output / Throughput	Published reference. Up to 100 packs per minute, depending on container and label size.
Accuracy / Acceptance Criterion	Published reference. ± 1 mm label-placement accuracy.
Electrical Power	Published reference. 1 kW; 230 V, single-phase, 50 Hz.
Utilities	Configuration-specific. Electrical supply and any pneumatic, coding, vision or data interfaces are listed for the approved configuration.
Overall Dimensions (L $\times$ W $\times$ H)	Published reference. 1000 $\times$ 800 $\times$ 1500 mm (L $\times$ W $\times$ H); optional conveyor height adjustable from 800 to 900 mm.
Net / Shipping Weight	Published reference. Approximately 150 kg net / 200 kg gross.
Capacity / Format Range	Published reference. Label height 10-160 mm; label length 12 mm to unlimited; minimum gap 3 mm; roll diameter up to 300 mm; core diameter 75-76 mm.
Warranty	Published reference. Manufacturing defects in stainless-steel components are covered; normal wear-and-tear parts, consumables and electrical components are excluded. The quotation does not state a warranty duration.
Installation / Commissioning Scope	Published reference. Pre-dispatch operational and maintenance training plus installation at buyer works; buyer arranges food and local transportation for the H M Pharma Machines engineer.